

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

JU-0 BLACK KOTE-RoHS

**JU**

**0**

REV DATE: 3/15/2019

**GENERAL DESCRIPTION**

LIGHT PHOSPHATE PRE-TREATMENT FOLLOWED BY BLACK ORGANIC TOPCOAT.

**APPEARANCE**

MATTE BLACK

**ADHESION AND DUCTILITY**

PER ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 300

WHITE CORRIOSION: 300

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN THICKNESS: .0003 MAX THICKNESS: .0005 TOTAL COATING

**STRESS RELIEF**

NOT REQUIRED

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM RUNS, BLISTERING AND EXCESSIVE OIL VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

PRINT DATE:

3/15/2019