

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

JF-3 GM6174M-BLACK-ROHS

**JF**

**3**

REV DATE: 9/5/2008

**GENERAL DESCRIPTION**

ZINC PHOSPHATE TREATMENT HEX FREE ACID RINSE OR SEAL,ORGANIC COATING,OVEN BAKE,WATER AND OIL EMULSION POST TREATMENT AND AIR DRY.

**APPEARANCE**

UNIFORM DENSE BLACK APPEARANCE

**ADHESION AND DUCTILITY**

PER GM6174M

**CORROSION REQUIREMENTS**

RED RUST: 168

WHITE CORRIOSION: 96

SALT SPRAY TESTS TO BE PERFORMED PER GM6174M

**COATING THICKNESS REQUIREMENTS**

PER GM6174M

**STRESS RELIEF**

PER GM6174M

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM RUNS, BLISTERING AND EXCESSIVE OIL VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

GM6174W (BLACK)

PRINT DATE:

6/2/2016