

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

HA-0 ELECTRO NICKEL-BLACK

HA

0

REV DATE: 9/27/2011

GENERAL DESCRIPTION

.0002 MIN. ELECTROPLATED BRIGHT NICKEL FOLLOWED BY BLACK NICKEL/TIN BASE TOPCOAT. !!!MUST BE ROHS COMPLIANT!!!

APPEARANCE

SHINY BRIGHT BLACK

ADHESION AND DUCTILITY

PER MIL-P-18317 CURRENT REVISION

CORROSION REQUIREMENTS

PER MIL-P-18317 CURRENT REVISION

RED RUST:

WHITE CORROSION:

COATING THICKNESS REQUIREMENTS

BASE PLATING MIN. THICKNESS .0002 MAX.THICKNESS .0004

STRESS RELIEF

PER MIL-P-18317 CURRENT REVISION

QUALITY CONTROL

PER MIL-P-18317 CURRENT REVISION

PROCESS TO

PER MIL-P-18317 CURRENT REVISION

PRINT DATE:

6/2/2016