

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

CL-0 ECAD-OLIVE DRAB

**CL**

**0**

REV DATE: 5/15/2008

**GENERAL DESCRIPTION**

.0002 MIN. ELECTRO CAD & OLIVE DRAB CHROMATE

**APPEARANCE**

OLIVE GREEN IN COLOR

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST:

WHITE CORRIOSION: 120

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN. THICKNESS .0002 MAX. THICKNESS .0004 TESTED PER ASTM E376

**STRESS RELIEF**

PARTS TO BE BAKED AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

ASTM B766

PRINT DATE:

6/2/2016