

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

CE-0 CAD-BAKE-DICHROMATE

**CE**

**0**

REV DATE: 4/1/2007

**GENERAL DESCRIPTION**

.00015 MIN CADMIUM & YELLOW DICHROMATE

**APPEARANCE**

GLOSSY UNIFORM YELLOW IN COLOR

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 96

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN THICKNESS: .00015      MAX THICKNESS: .00035  
E376

THICKNESS SHALL BE TESTED PER ASTM

**STRESS RELIEF**

PARTS TO BE BAKED AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING.

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY IN COLOR & SURFACE APPEARANCE, FREEDOM FROM RUNS, SMEARS, BLEED THRU & CLEANLINESS VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

PRINT DATE:

6/2/2016