

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

BY-0 PASS RED HEAD

BY

0

REV DATE: 3/19/2015

GENERAL DESCRIPTION

PASSIVATION OF STAINLESS STEEL IN ACCORDANCE WITH ASTM A380 FOR 300 AND 400 SERIES STAINLESS STEEL, PAINT HEAD RED TO MATCH SUPER-PED-RED.

APPEARANCE

SHINY SILVER BODY WITH A RED SMOOTH HEAD

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST:

WHITE CORRIOSION:

COATING THICKNESS REQUIREMENTS

PER DLP COATING SPEC

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

PROCESS TO

PRINT DATE:

6/2/2016