

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

BRIEF DESCRIPTION:

BV-0 PASS-RED WAX

**BV**

**0**

REV DATE: 2/1/2008

GENERAL DESCRIPTION

PASSIVATION OF STAINLESS STEEL WITH RED IRRIDESCENT TRACER WAX

APPEARANCE

IRRIDESCENT RED HUE OVER BRIGHT STAINLESS STEEL

ADHESION AND DUCTILITY

CORROSION REQUIREMENTS

RED RUST:

WHITE CORRIOSION:

COATING THICKNESS REQUIREMENTS

STRESS RELIEF

NONE

QUALITY CONTROL

STRAUSS TEST: IMMERSE IN COPPER SULPHATE SOLUTION FOR 30 MINUTS WITHOUT ANY EDVIDENCE OF COPPER DISPOSITION. VISUALLY INSPECT PART FOR FREEDOM OF OIL,GREASE,WHITE CORROSION,SCALE,OTHER FOREIGN MATTER & UNDER A BLACK LIGHT TO DETECT EXCESSIVE WAX.

PROCESS TO

PRINT DATE:

6/2/2016