

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

BU-0 LIGHT OIL

BU

0

REV DATE: 4/1/2007

GENERAL DESCRIPTION

LIGHT WATER SOLUBLE OIL (16A)-MACDERMID PHOSPHOTEX 685

APPEARANCE

LIGHT OILY APPEARANCE

ADHESION AND DUCTILITY

NOT REQUIRED

CORROSION REQUIREMENTS

RED RUST: 16

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

NOT APPLICABLE

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

HUMIDITY TEST: 16 HOURS TO RED RUST VISUALLY INSPECT FOR AN UNIFORM SURFACE APPEARANCE, FREEDOM FROM RUST, DIRT & EXCESSIVE OIL VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

PROCESS TO

PRINT DATE:

6/14/2016