

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

BP-0 PICKLE-PASSIVATE-WAX

BP

0

REV DATE: 3/30/2010

GENERAL DESCRIPTION

SURFACE TREATMENT FOR STAINLESS STEEL AS FOLLOWED: PICKLE,PASSIVATION BY IMMERSION IN A SOLUTION PEPAED IN ACCORDANCE WITH ASTM A380 FOR 300 AND 400 SERIES STAINLESS, FOLLOWED BY A COATING OF WAX.

APPEARANCE

BRIGHT SHINY SURFACE

ADHESION AND DUCTILITY

NOT APPLICABLE

CORROSION REQUIREMENTS

RED RUST:

WHITE CORRIOSION:

COATING THICKNESS REQUIREMENTS

NOT APPLICABLE

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

CLEAN BRIGHT SURFACE

PROCESS TO

PRINT DATE:

6/2/2016