

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

BK-0 PASSIVATE-BLK OXIDE-OIL

BK

0

REV DATE: 6/17/2008

GENERAL DESCRIPTION

PASSIVATION OF STAINLESS STEEL IN ACCORDANCE WITH ASTM A380 FOR 300 AND 400 SERIES STAINLESS STEEL, FOLLOWED BY A BLACK OXIDE TREATMENT AND OIL

APPEARANCE

SMOOTH UNIFORM BLACK

ADHESION AND DUCTILITY

NOT APPLICABLE

CORROSION REQUIREMENTS

NONE

RED RUST:

WHITE CORRIOSION:

COATING THICKNESS REQUIREMENTS

NOT APPLICABLE

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

PROCESS TO

PRINT DATE:

6/2/2016