

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

BJ-0 PASS WHITE HEAD

**BJ**

**0**

REV DATE: 10/28/2009

**GENERAL DESCRIPTION**

PASSIVATE PER AMS-QQ-P-35 AT SWD ONLY. PAINT HEAD WHITE AT DLP COATINGS PER GE COLOR CHIP NO. 12H2427. USE ONLY POLY URETHANE PAINT TO PREVENT CHIPPING

**APPEARANCE**

SHINY SILVER BODY WITH A WHITE SMOOTH HEAD

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

**RED RUST:**

**WHITE CORRIOSION:**

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

PER DLP COATING SPEC

**STRESS RELIEF**

N/A

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

PASSIVATION AMS-QQ-P-35 GE COLOR CHIP 12H2427

PRINT DATE:

6/2/2016