

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

BF-5 PASSIVATE STAINLESS-ROHS

BF

5

REV DATE: 3/14/2019

GENERAL DESCRIPTION

PASSIVATION OF 300 AND 400 SERIES STAINLESS STEEL BY IMMERSION IN A SOLUTION PREPARED IN ACCORDANCE WITH ASTM A967 LATEST REV.
!!!MUST BE ROHS COMPLIANT!!!

APPEARANCE

BRIGHT STAINLESS STEEL APPEARANCE.

ADHESION AND DUCTILITY

NOT APPLICABLE

CORROSION REQUIREMENTS

RED RUST: 0

WHITE CORRIOSION: 0

COPPER SULFATE TESTS

COATING THICKNESS REQUIREMENTS

NOT APPLICABLE

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

PER ASTM A967/A967M

PROCESS TO

ASTM A967/A967M-17

PRINT DATE:

3/14/2019