

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

AX-0 ETIN-HEXFREE ZINC-BAKE

AX

0

REV DATE: 4/1/2007

GENERAL DESCRIPTION

ZINC: 20-35% NOMINAL 30% TIN: 65-80% NOMINAL 70%

APPEARANCE

MATTE SILVERY GRAY COLOR

ADHESION AND DUCTILITY

UNIFORM APPEARANCE AND FREEDOM FROM BLISTERS

CORROSION REQUIREMENTS

RED RUST: 500

WHITE CORRIOSION: 96

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN THICKNESS: .0003

STRESS RELIEF

FERROUS PARTS: STANDARD BAKE AT 400 DEGREES F FOR 4 HOURS MIN.

QUALITY CONTROL

ELECTRONIC THICKNESS TEST

PROCESS TO

DELPHI DX550073

PRINT DATE:

6/14/2016