

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

AS-1 ETIN-BAKE

**AS**

**1**

REV DATE: 4/1/2007

**GENERAL DESCRIPTION**

TIN ELECTROPLATE WITH A THICKNESS OF .0002" - .0003"

**APPEARANCE**

MATTE SILVERY GRAY COLOR, UNIFORM APPEARANCE AND FREEDOM FROM BLISTERS.

**ADHESION AND DUCTILITY**

NOT REQUIRED

**CORROSION REQUIREMENTS**

NONE

RED RUST:

WHITE CORRIOSION:

**COATING THICKNESS REQUIREMENTS**

TIN DEPOSIT THICK: .0002"- .0003"

OIL COAT NOT APPLICABLE.

**STRESS RELIEF**

FERROUS PARTS: STANDARD BAKE AT 400 DEGREES F FOR FOUR HOURS MIN.

**QUALITY CONTROL**

VISUAL INSPECTION BY OPERATOR FOR COMPLETE COVERAGE AND FREEDOM FROM EXCESS OIL VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

PRINT DATE:

6/14/2016